

Data sheet P 550

Revision 9

1. CHEMICAL COMPOSITION

„P550“ is a special nonmagnetic, austenitic Mn-Cr-steel with a high nitrogen content.

C	Mn	Cr	Mo	N	Ni
max. 0,06	20,50-21,60	18,30-20,00	min. 0,50	min. 0,60	min. 1,40

2. MECHANICAL PROPERTIES

Following mechanical properties (tested at room temperature) are achieved by a special cold-working process over the full length of the collar:

Yield Strength (min.):	OD up to 9 ¹ / ₄ "	140 ksi	965 N/mm ²
0,2%-offset method	OD 9 ¹ / ₂ " and larger	130 ksi	900 N/mm ²
Tensile Strength (min.):		150 ksi	1035 N/mm ²
Elongation (min.):		20%	20%
Reduction of area (min.):		50%	50%
Impact energy (min.):		60 ft.lb	82 J
Endurance Strength / N=10 ⁵ (min.):		± 80 ksi	± 550 N/mm ²
Hardness Brinell:		335-450 HB	335-450 HB

3. MAGNETIC PROPERTIES

Relative permeability: ≤ 1,005.

4. CORROSION RESISTANCE

- **Transgranular SCC:** Prevented by special surface treatments (Hammer peening, roller burnishing, shot peening).
- **Intergranular SCC:** The occurrence of material sensitization is prevented by quenching after warmforging. Each collar is tested according to ASTM A 262, Pract.A and E, last edition.
- **Pitting Corrosion:** Due to a high chromium- and nitrogen content a high resistance to pitting corrosion is given.

5. NON-DESTRUCTIVE TESTING

- **Magnetic inspection:** Drill collars are 100% tested by a proprietary probe-testing process using a Förster Magnetomat 1.782. ("Hot Spot"-test). Magnetic permeability of each collar is certified with the printout of probe-testing.
- **Ultrasonic inspection:** Each collar is ultrasonically inspected over 100% of the volume according to ASTM E 114, last edition as a minimum level.

P550 Non-Magnetic Drill Collars meet all requirements of API Spec. 7.1, last edition.
All tests are carried out according to ASTM-Standards, last editions.
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